

Date: Wednesday, 5/16/2007 7:57:19 AM  
 User: Kim Johnston

## Process Sheet

21

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HANDLE
Job Number : 32354	
Estimate Number : 10508	
P.O. Number : <i>N/A</i>	Part Number : D2419
This Issue : 5/16/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2419 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL / MED FAB	Drawing Revision : A
Previous Run : 31424	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 5/22/2007 Qty: 10 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est: A 00.02.14 New Issue EC/JB	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	4025674	Black Nylon Strap
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Comment: Qty.: 0.0833 f(s)/Unit Total : 0.8330 f(s)  
 Black Nylon Strap  
 Material: Nylon Web (Black) 1.00" x 0.06" thick  
 (40-2567-4)

Batch: *m103783 - MF 07-05-22*

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
 Cut to length using hot knife as per Dwg D2419

*MF 07-05-22*

3.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

*SB 07/05/22*

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: *St 34*

*[Signature]**7/5/23**59**(10)*

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

*22 07/05/23*

Job Completion

*u 07-05-23*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   S   Date: 07/05/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

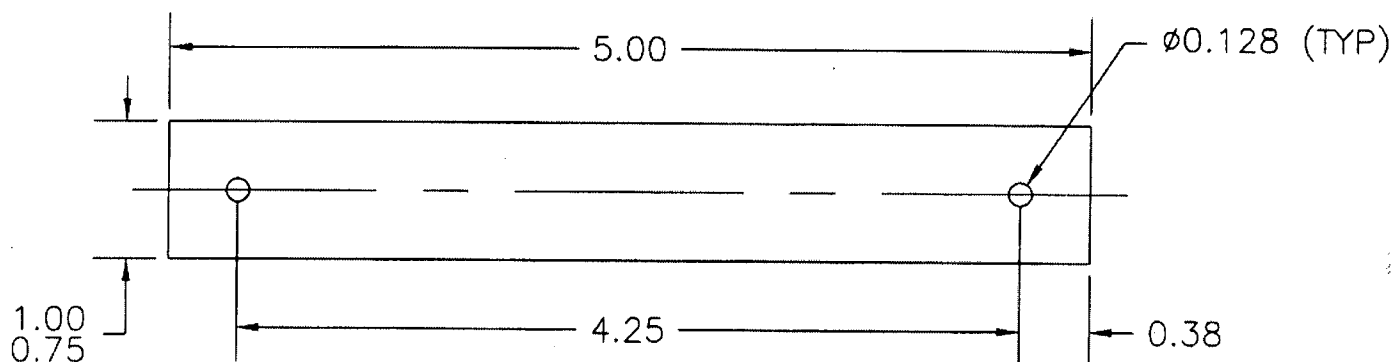
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED  
00.02.03 ps



MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 32354